

Fabrication and characterization of actinide targets for super-heavy element studies

Klaus Eberhardt



- **Target materials**
- **Backing characterization**
- **Production techniques – Molecular Plating**
- **Target characterization**
- **Target performance**



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P. Thörle-Pospiech
N. Trautmann**

**B. Kindler
B. Lommel
J. Runke**

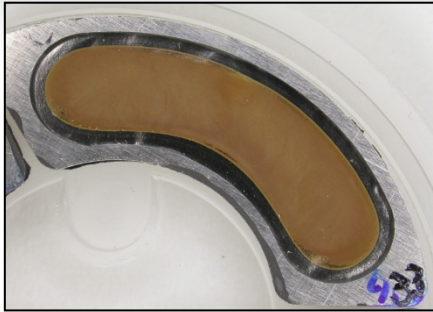
A. Kühnle, Institute of Physical Chemistry for AFM-measurements

BMBF for financial support

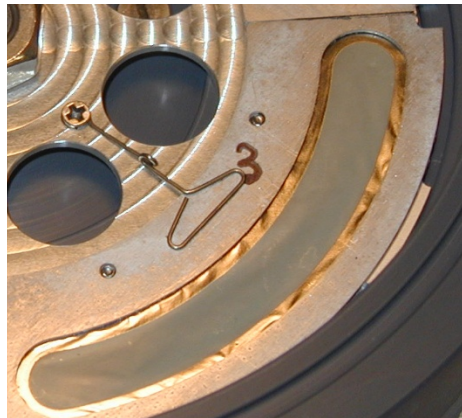


Bundesministerium
für Bildung
und Forschung





Ti/²⁴⁴Pu-Target



Ti/²⁴⁹Cf-Target

- FI $\Rightarrow$ ²⁴⁴Pu(⁴⁸Ca,xn)
- E115 $\Rightarrow$ ²⁴³Am(⁴⁸Ca,xn)
- Lv $\Rightarrow$ ²³⁸U(⁵⁰Ti,xn)
- Lv $\Rightarrow$ ²⁴⁸Cm(⁴⁸Ca,xn)
- E117 $\Rightarrow$ ²⁴⁹Bk(⁴⁸Ca,xn)
- E119 $\Rightarrow$ ²⁴⁹Bk(⁵⁰Ti,xn)
- E120 $\Rightarrow$ ²⁴⁸Cm(⁵⁴Cr,xn)
- E120 $\Rightarrow$ ²⁴⁹Cf(⁵⁰Ti,xn)



C/²³⁸U/C-Target
[Courtesy GSI
Targetlab]



Ti/²⁴⁸Cm-Target

Different backings, different geometries

Th	U	Pu	Am	Cm	Bk	Cf
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available

radioactive / rare

- Unlimited availability
- Thick targets, foils, often self-supporting
- Production techniques:
 - Rolling
 - PVD
 - CVD
 - Sputtering

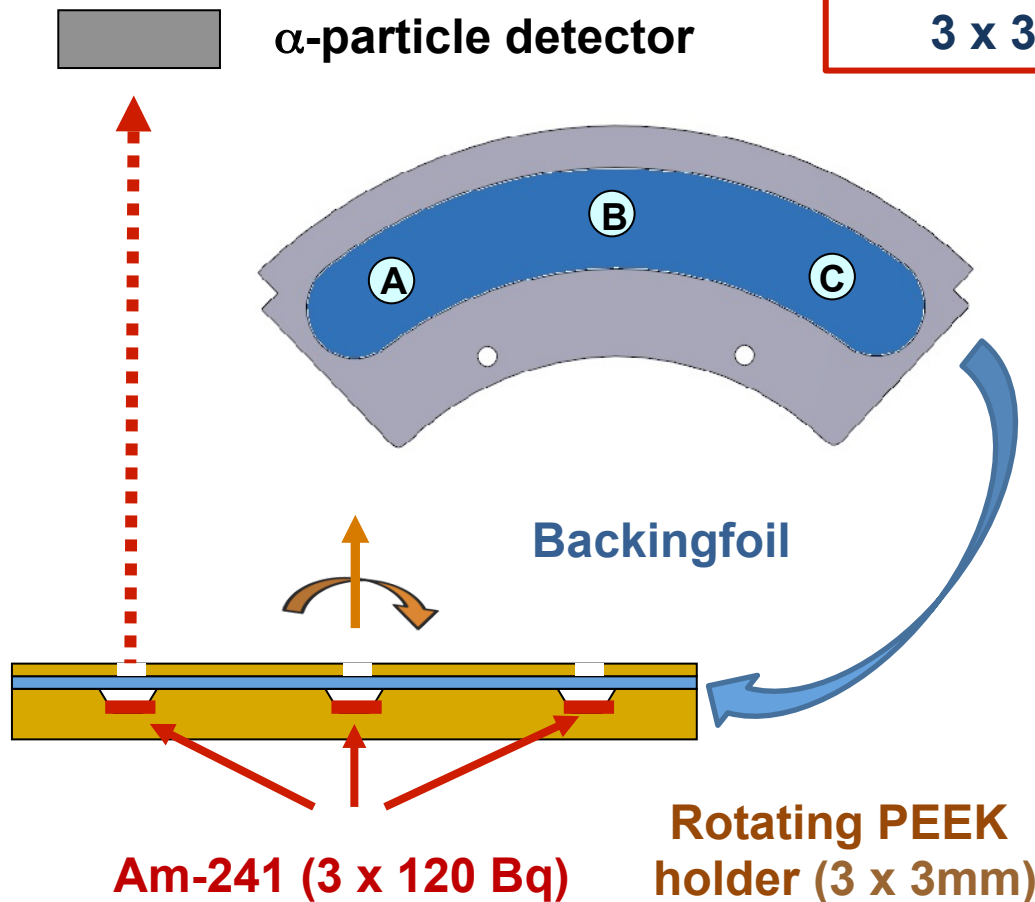


- Limited availability
- High specific activity (in some cases)
- Production techniques:
 - Painting
 - PVD (^{248}Cm)
 - Electrodeposition

Backing characterization (thin Ti foils)

At GSI Targetlab: Backing foils (Ti, 2 μm) produced by cold rolling. Overall foil thickness then determined by weighing. Check for pinholes, cut 20-30 individual backing foils and glue it onto Al-frame

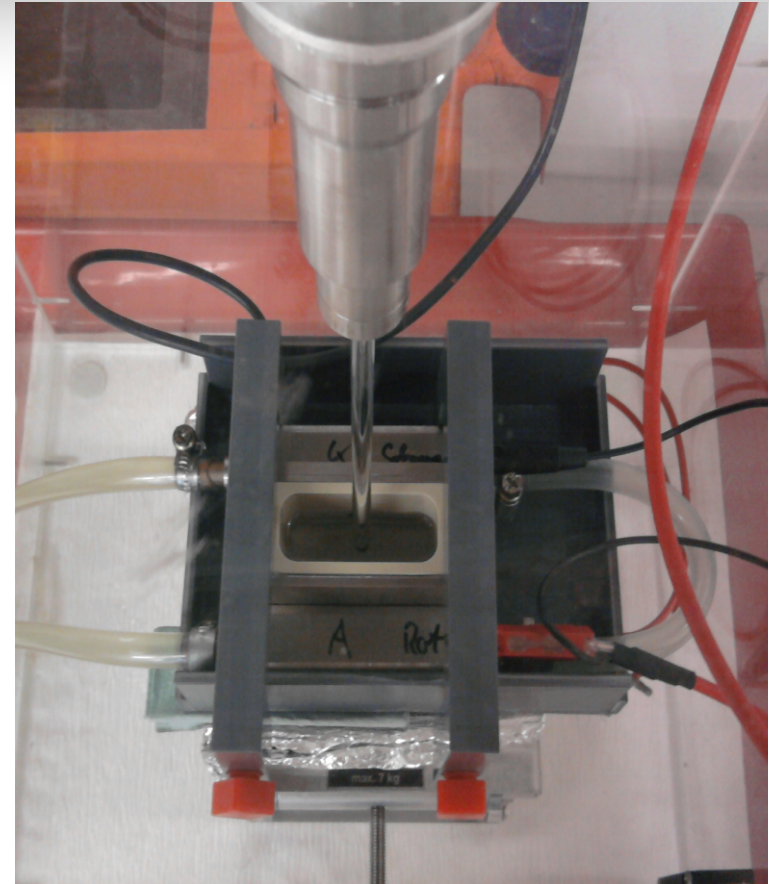
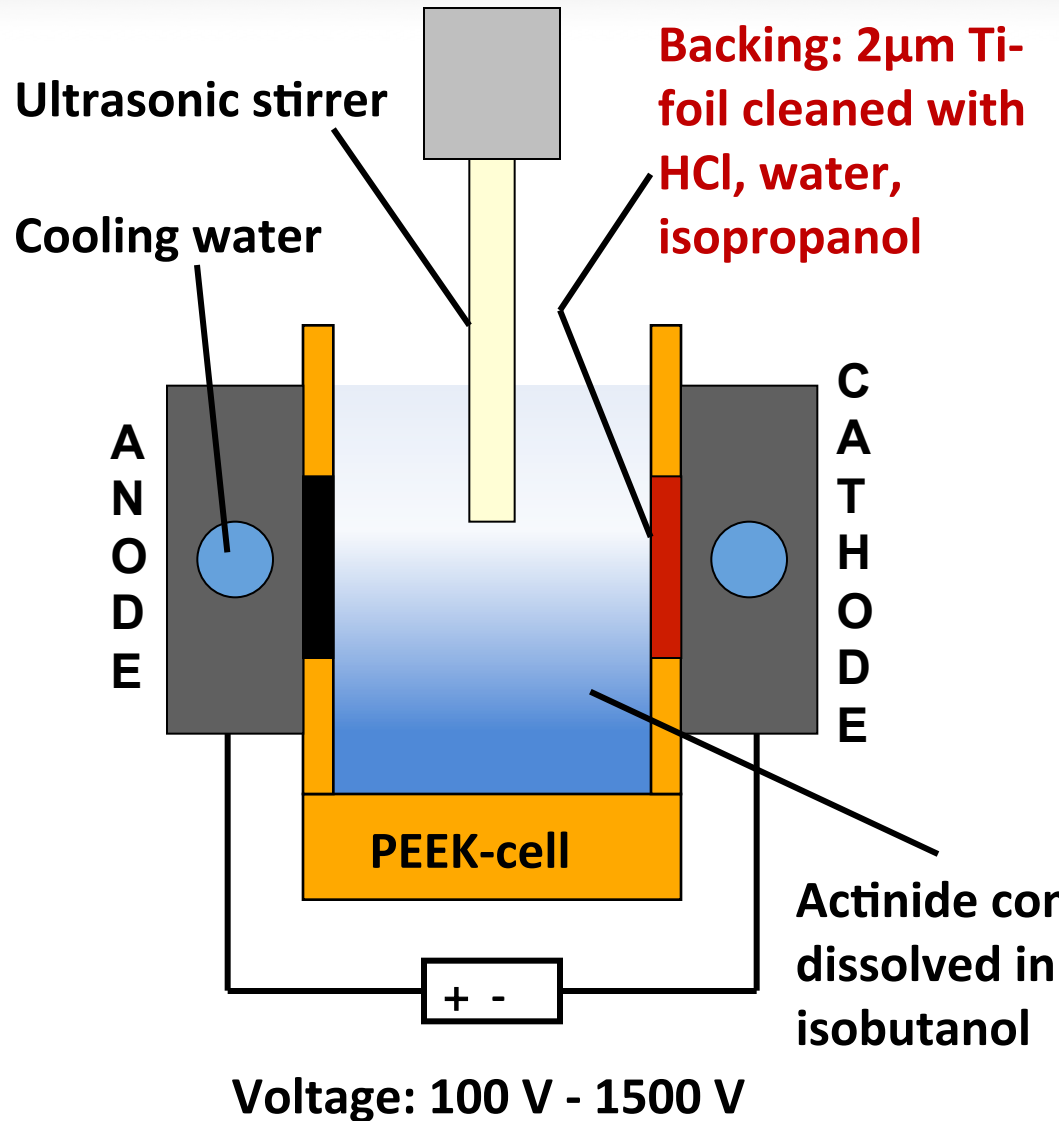
⇒ thickness deviations for each foil measured by α -particle energy loss.
3 x 300 s counting time (each foil)



ΔE [MeV] @ 2.2 μm
0.505
0.514
0.514
0.455
0.484
0.543
0.514
0.553
0.553



Actinide deposition by Molecular Plating



**Deposition time:
3-6 hours**



Actinide deposition by Molecular Plating

Supporting frame with Ti-backing foil (2 μm)

Ultrasonic

Cooling w

A
N
O
D
E

Deposition yield: up to 90%

Target thickness: mg/cm^2 in a single deposition step

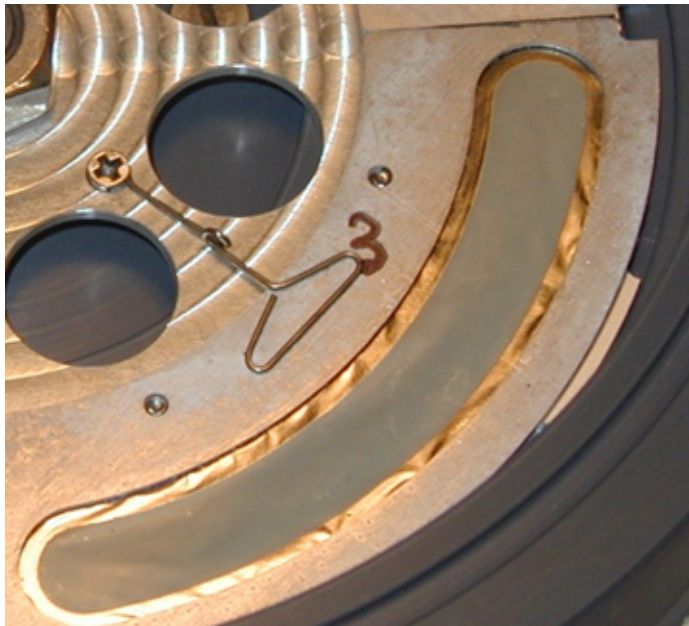
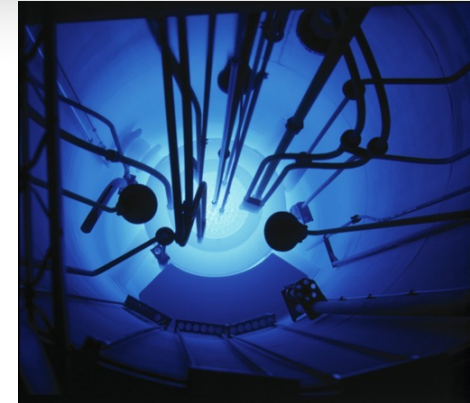
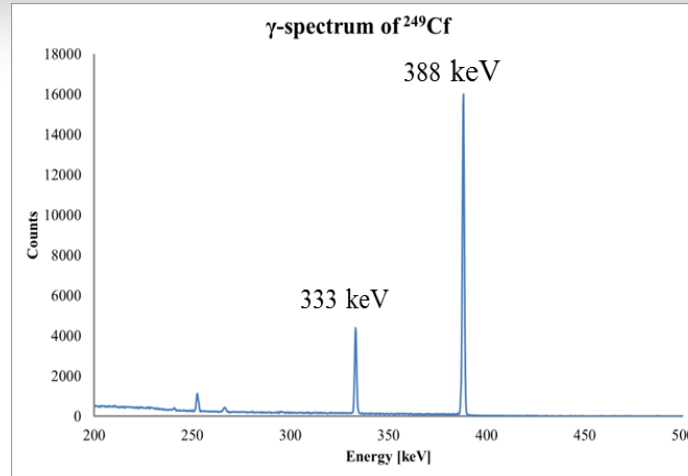
Electrochemical cell assembly (26 ml)

me:



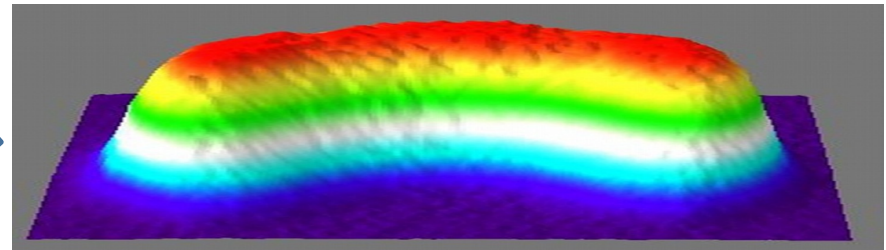
Target thickness:

- α -, γ -spectroscopy
- Neutron Activation Analysis



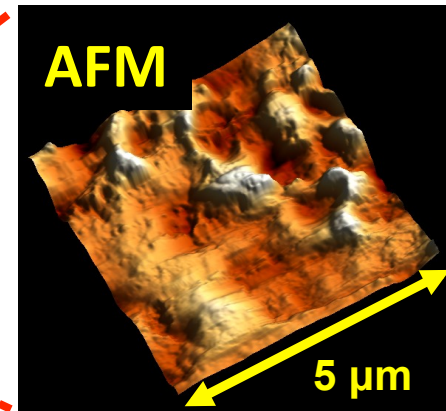
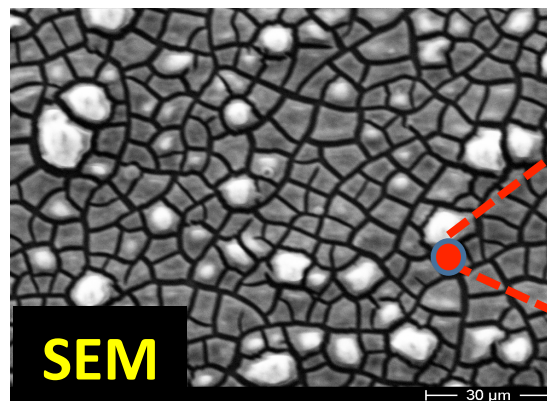
Layer homogeneity:

- α -particle spectroscopy
- Radiographic Imaging



Studies on layer growth mechanism:

- Scanning Electron Microscopy (SEM) $\Rightarrow$ μm -resolution
- Atomic Force Microscopy (AFM) $\Rightarrow$ 10-100 nm-resolution



Nd as model
element

Studies on the chemical composition:

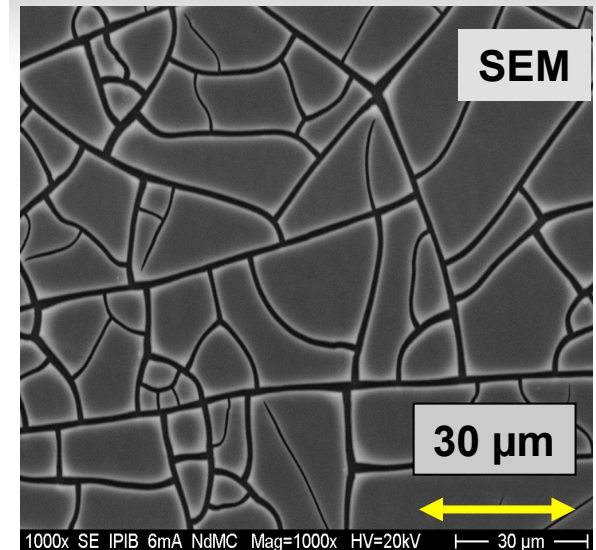
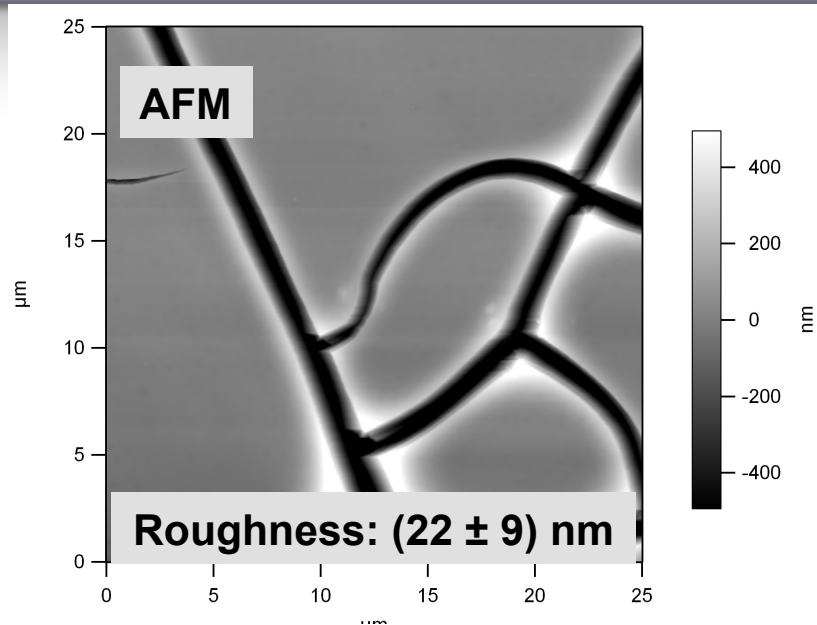
- X-ray Fluorescence (XRF)
- Photoelectron Spectroscopy (XPS)

[A. Vascon et al., Nucl. Instr. and Meth. A 655 (2011) 72]

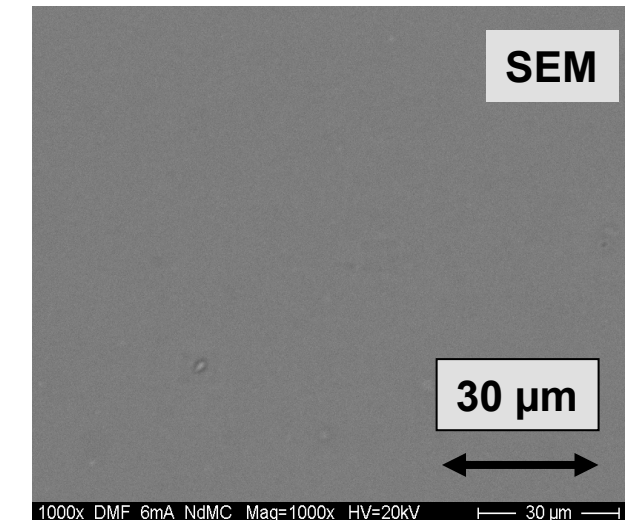
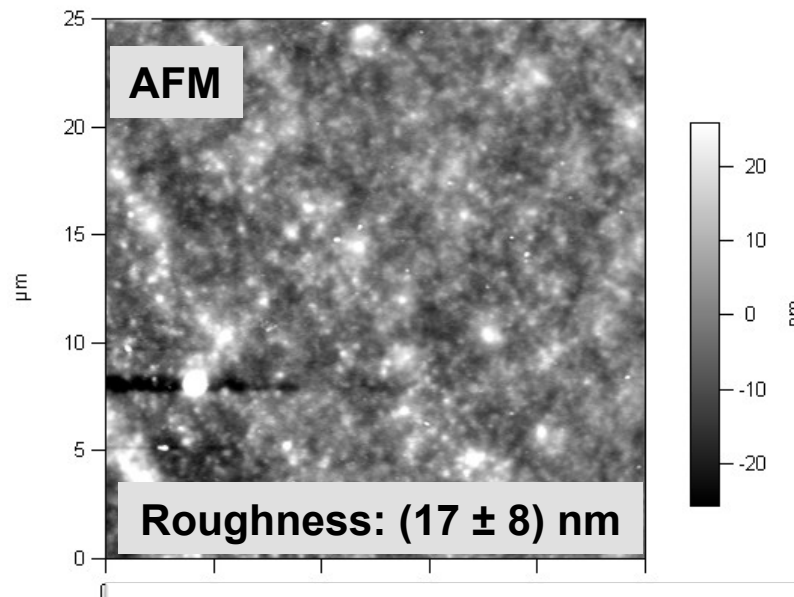
[S. Sadi et al., Nucl. Instr. and Meth. A 655 (2011) 80]

[A. Vascon et al., Nucl. Instr. and Meth. A 696 (2012) 180]

MP of Nd:
Backing:
Ti-coated
Si-wafer.
Solvent:
Isopropanol/
Isobutanol

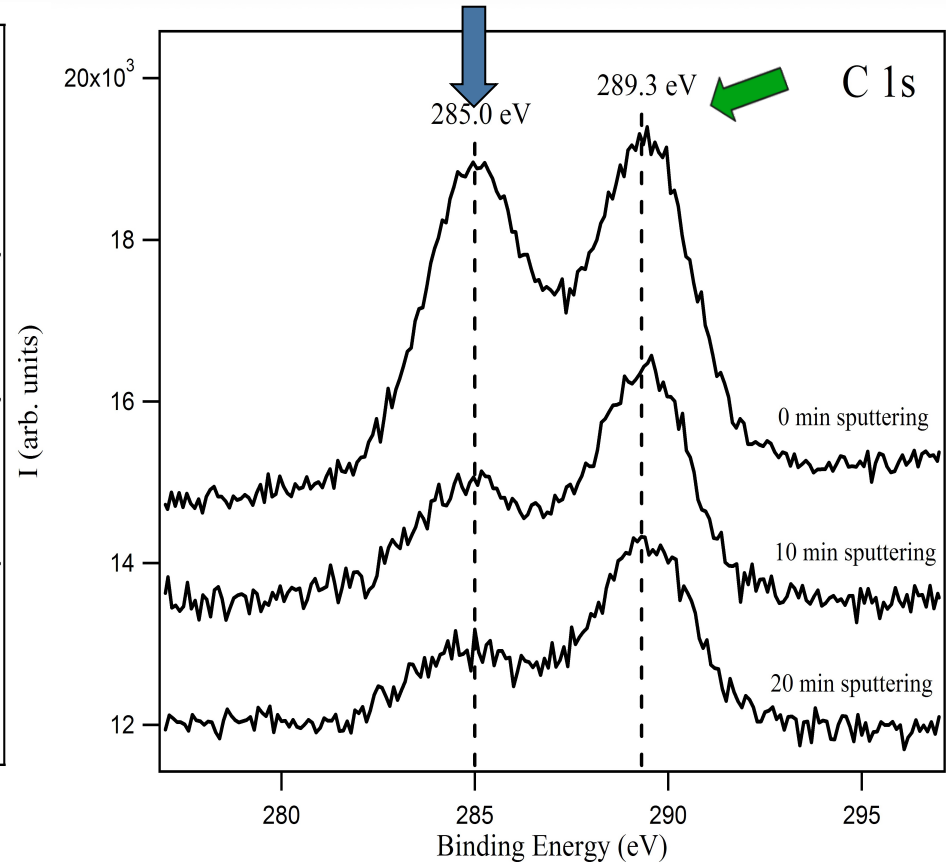
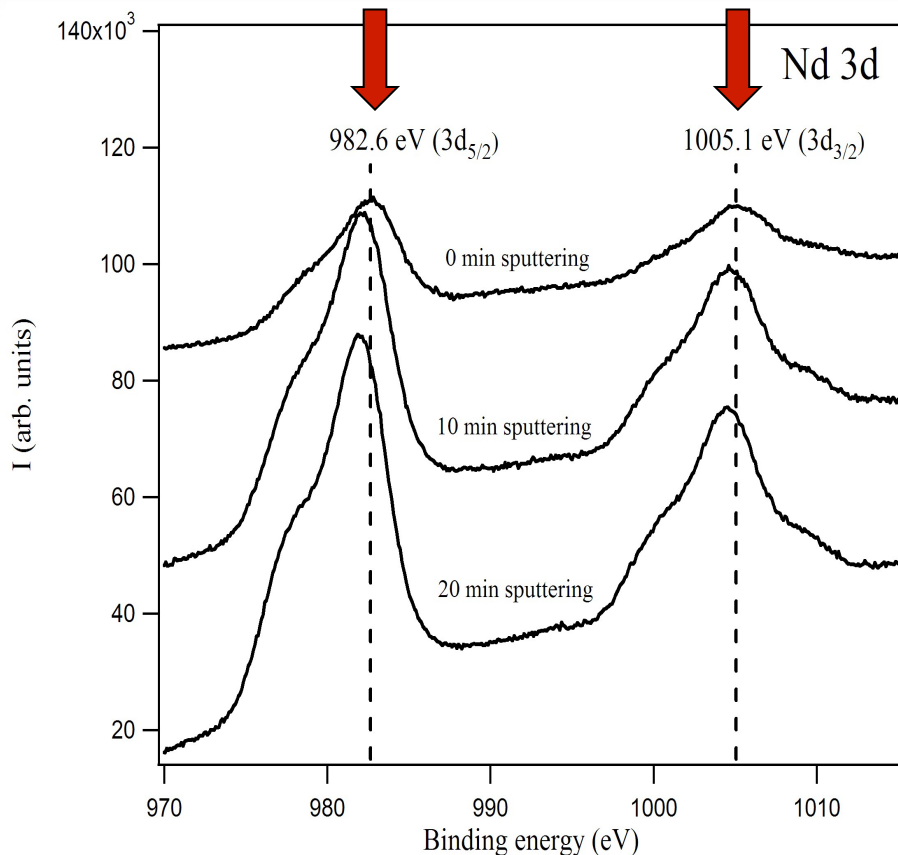


MP of Nd:
Backing:
Ti-coated
Si-wafer.
Solvent:
DMF



[A. Vascon et al., Nucl. Instr. and Meth. A 696 (2012) 180–191]

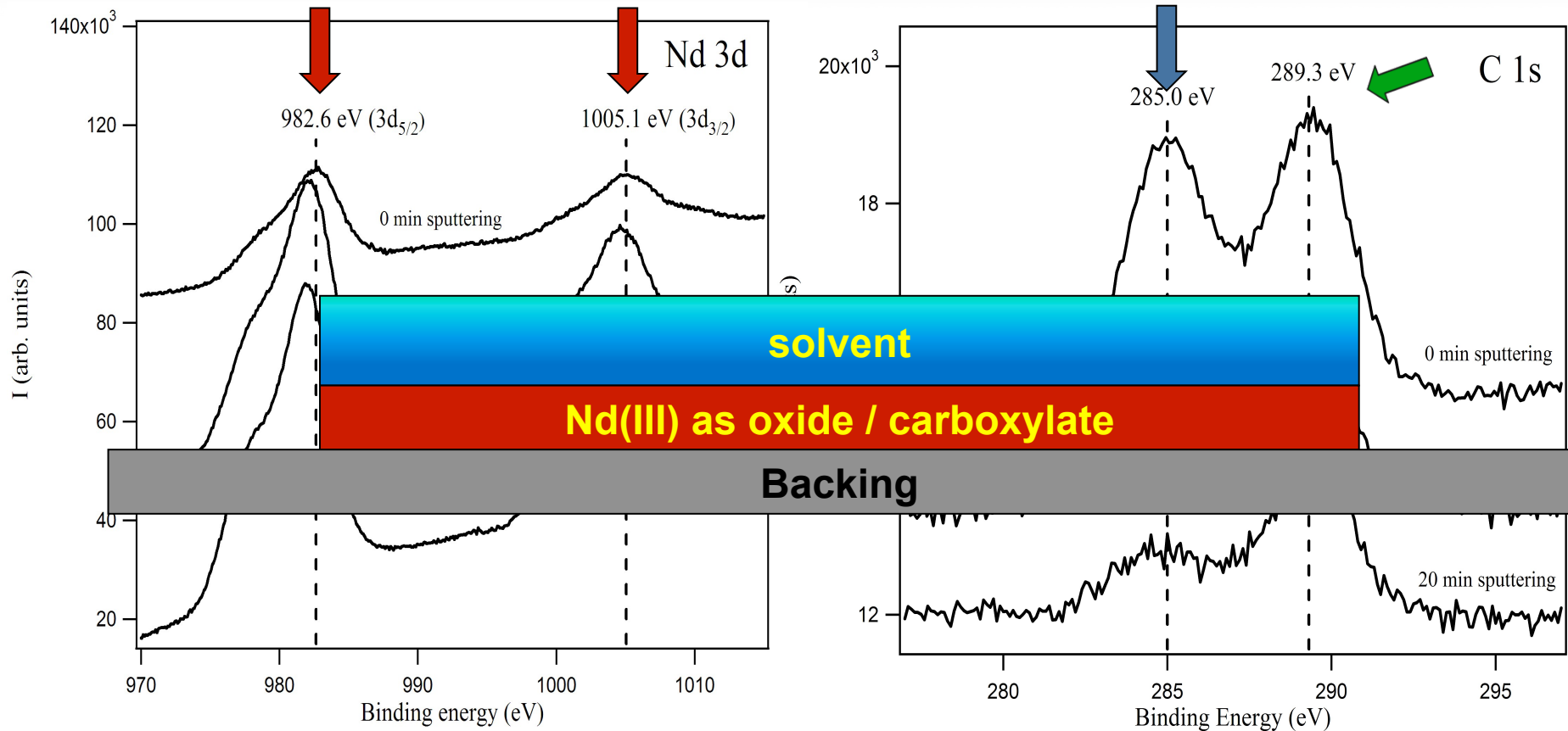
DETECETD ELEMENTS: C, O, Pd (from the anode), and Nd



- **Nd 3d signal: grows after Ar⁺ sputtering**
- **C 1s signal:** 285.0 eV is aliphatic carbon → removed after sputtering: physisorbed
289.3 eV is C(O)OR or COOM group → not removed after sputtering: chemisorbed

[A. Vascon et al., Nucl. Instr. and Meth. A 696 (2012) 180–191]

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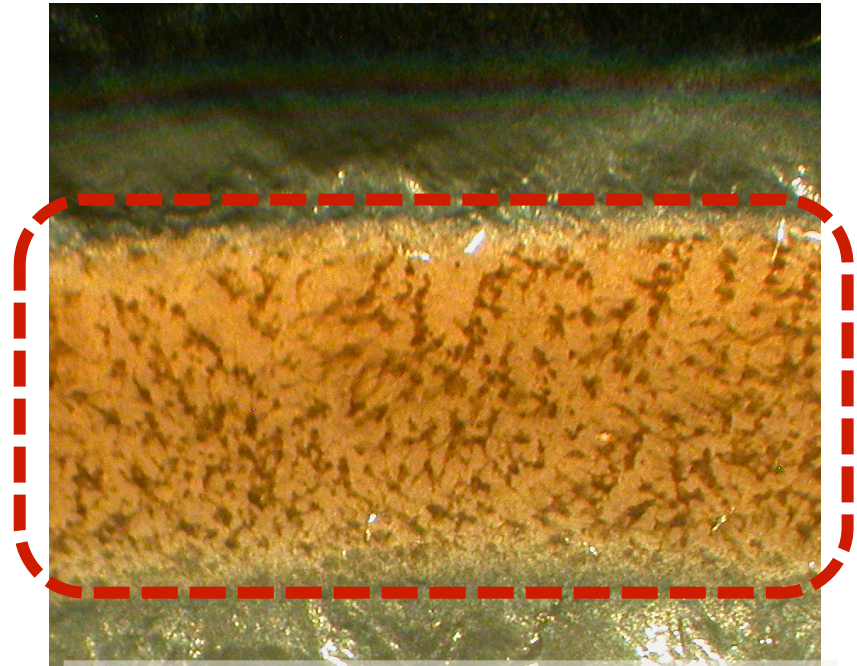
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Small (old) TASCA target wheel. Small target spot results in high heat load in center of target. $\Rightarrow$ Change of target morphology might occur



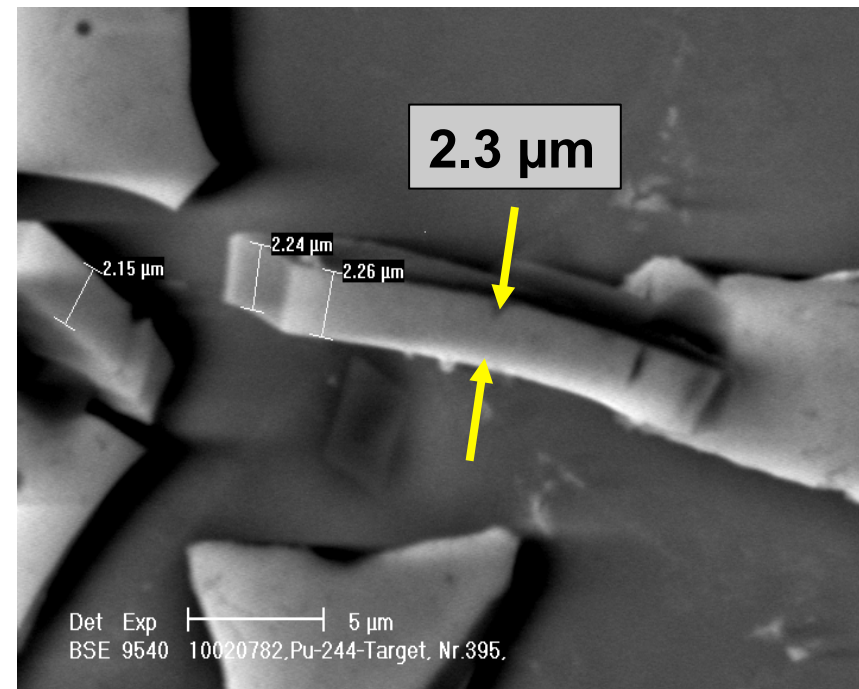
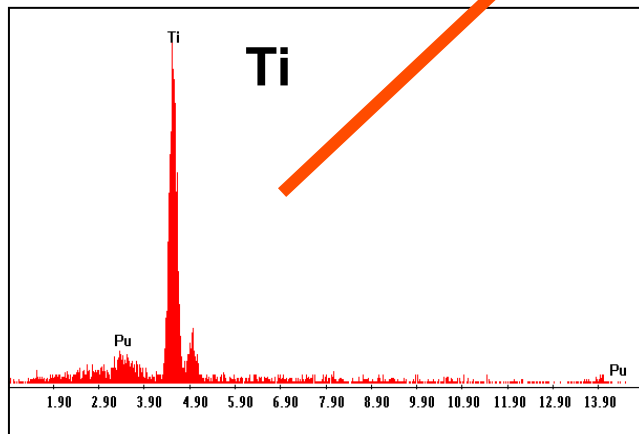
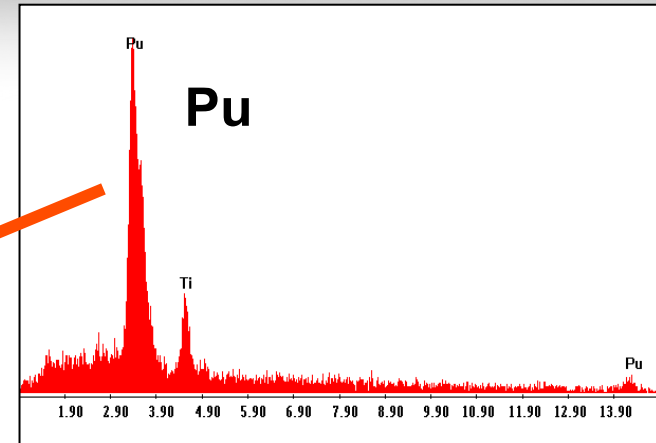
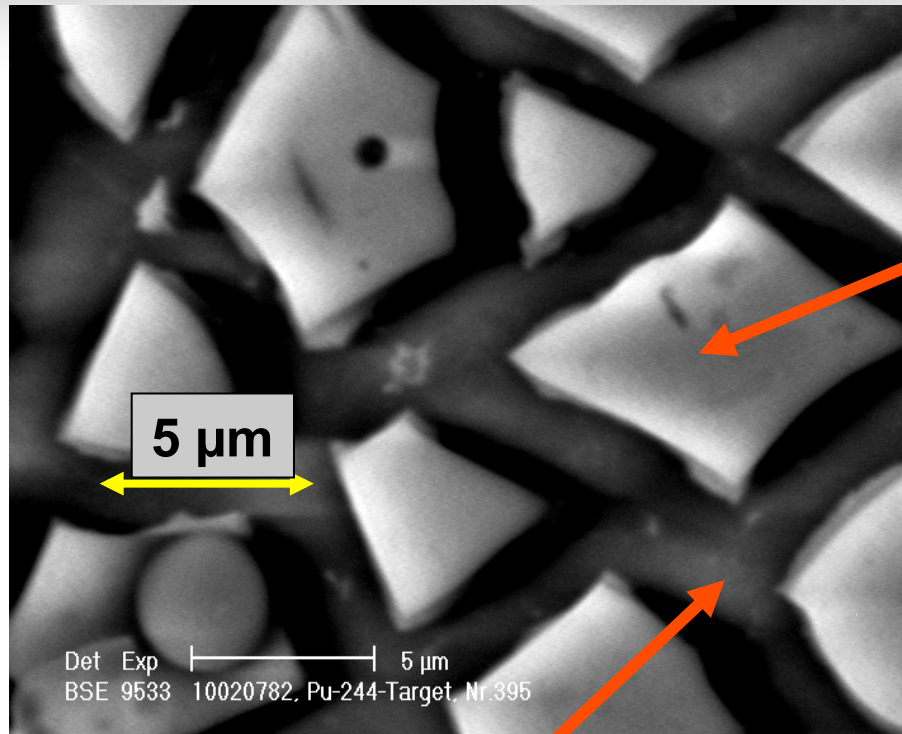
Fresh Pu-244 target layer



Pu-244 target irradiated with Ca-48. Beam dose $> 5 \times 10^{18}$
No material losses but small cracks observed.

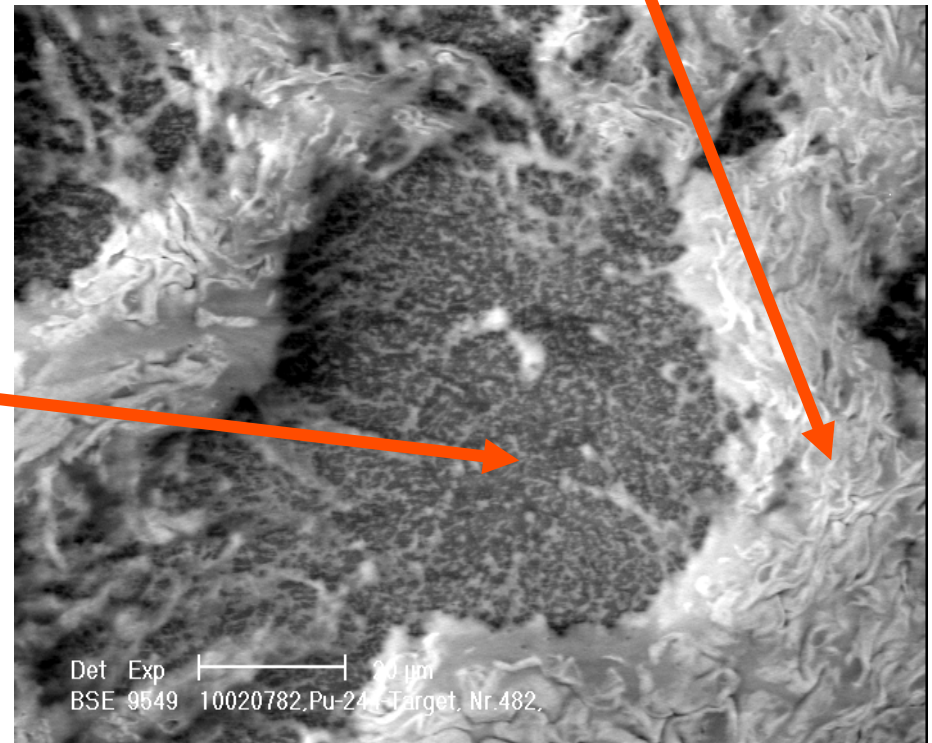
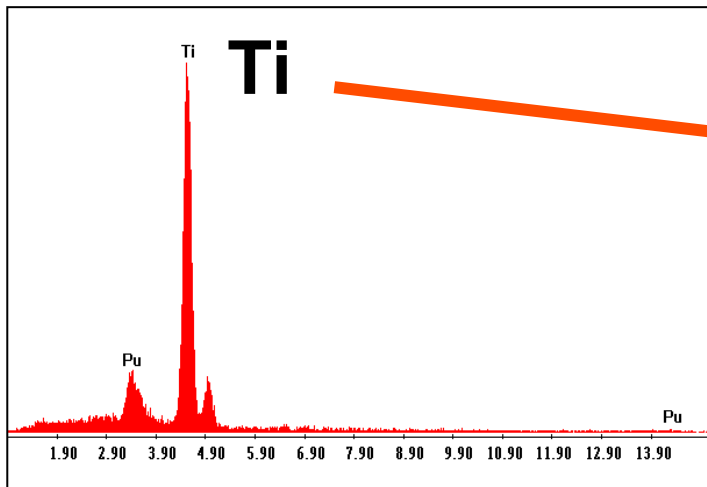
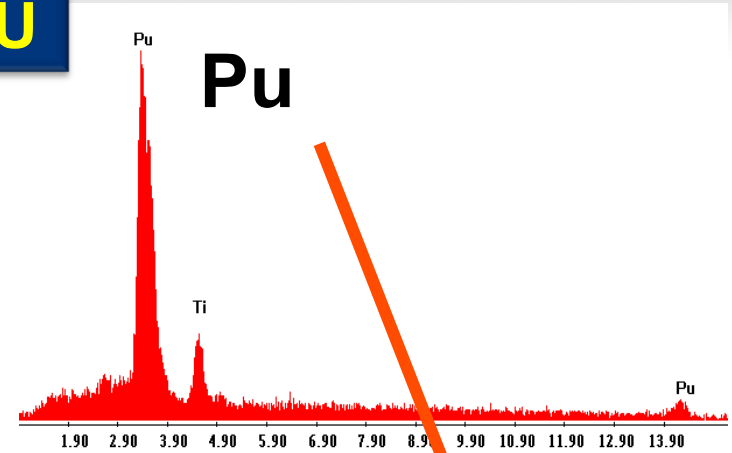
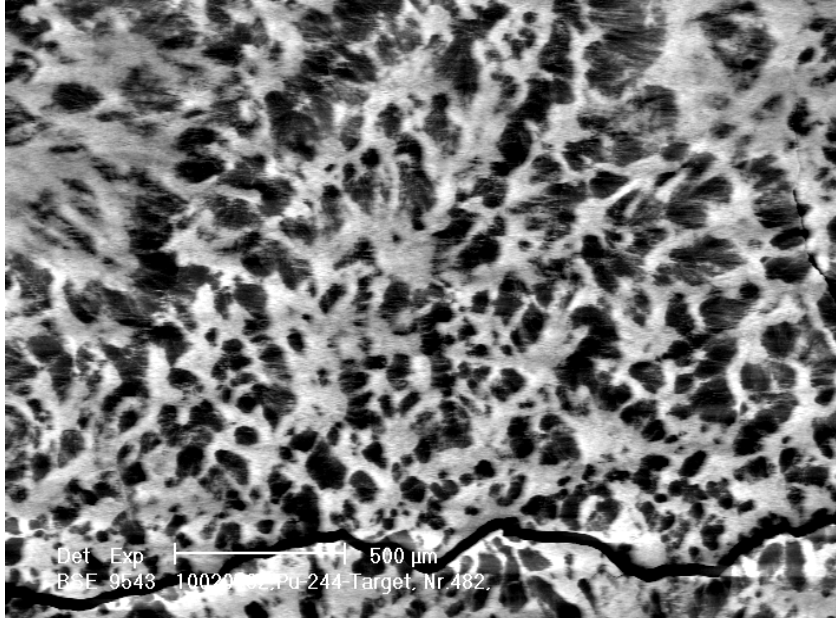
Courtesy: Matthias Schädel, GSI

Fresh target layer



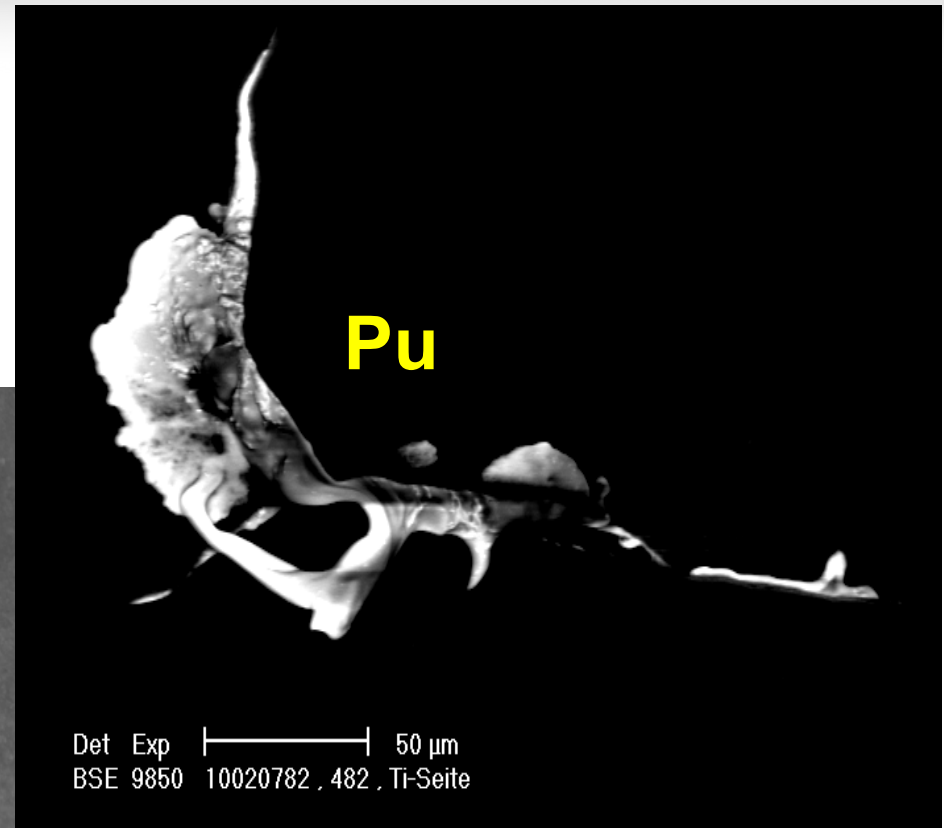
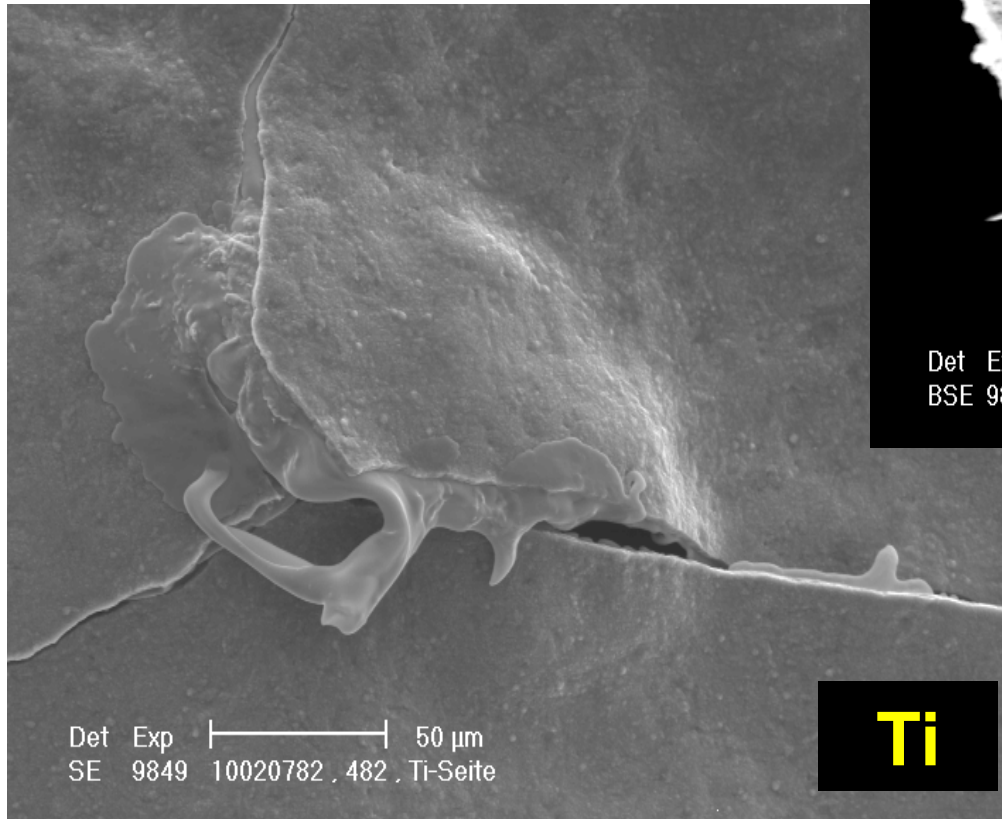
Courtesy: Klaus Lützenkirchen, ITU

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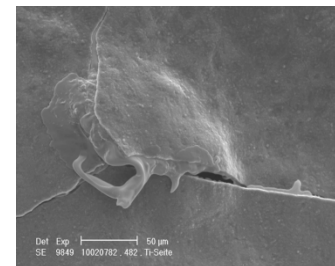
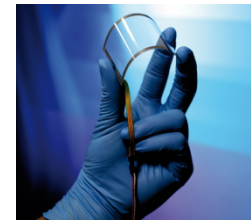
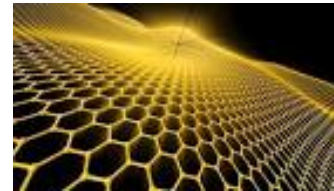
Irradiated target: No Pu-losses but tiny cracks

**Courtesy:
Klaus Lützenkirchen, ITU**



Pu-compound creeps through a small crack to backside of target foil. Crack is closed again....

- Target materials range from U to Cf (Es, Fm)
 - Backing characterization prior to target fabrication
 - Production techniques – Molecular Plating
 - Target characterization using various methods
 - Target performance under irradiation conditions
-
- **Alternative backing materials:**
low Z, thin but mechanically stable,
chemically inert ⇒ Graphene ?
 - **Alternative production techniques:**
⇒ Ionic liquids, superhydrophobic surfaces
 - **Actinide target characterization**
 - **Tests of target performance @ 10 pμA**

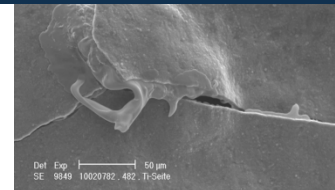


- Target materials range from U to Cf (Es, Fm)
- Backing characterization prior to target fabrication

Do not forget to address target issues:

- Development of new techniques
- Characterization of actinide targets
- Beam time needed for performance tests
- Development of a standard target wheel

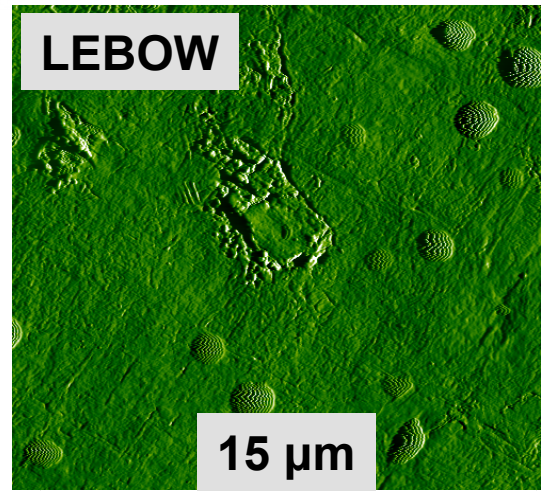
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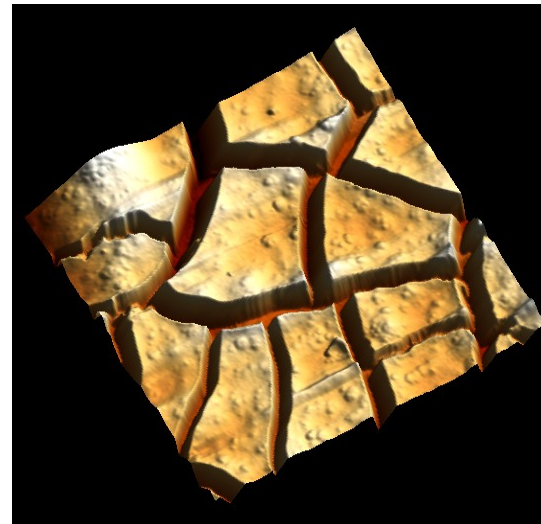
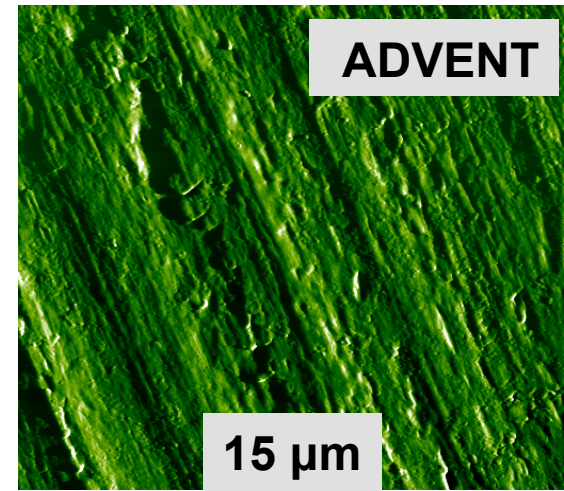
Deposition of Nd (as model element for trivalent actinides) on different Ti substrates.

⇒ Surface investigation using Atomic Force Microscopy (AFM)

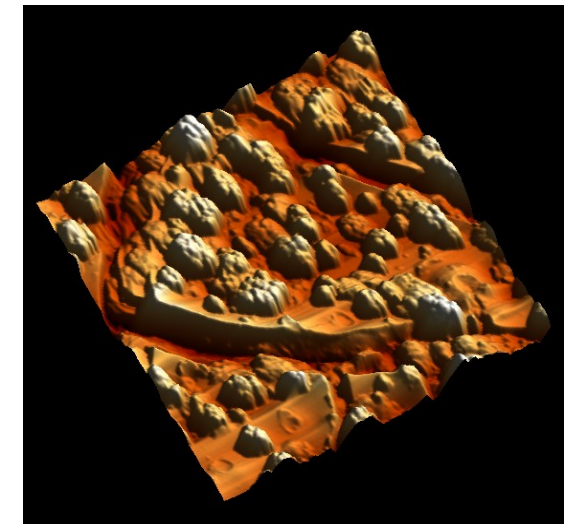
Roughness: (20 ± 2) nm



Roughness: (31 ± 3) nm



Roughness: (75 ± 13) nm



Roughness: (92 ± 16) nm