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Accelerator production of ⁷¹As from metal germanium targets and cross section measurement of ⁷⁰Ge(d,n)⁷¹As reaction

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Introduction		Methods		Conclusions
The radioisotopes ⁷² As ($t_{1/2} = 26.0$ h, 88% β +) and ⁷¹ As ($t_{1/2} = 65.3$ h, 28% β +), shown in Figure 1, have applications in positron emission tomography (PET) imaging when bound to nanoparticle- [1–3], peptide- [4], and antibody- based [3,5] radiopharmaceuticals. These diagnostic radionuclides have theranostic potential when paired with β emitting therapeutic ⁷⁷ As or, due to the homologous	 Thick ⁷⁰Ge coin targets (10 mm diameter, 150-300 μm thick and ~70 mg) were irradiated with 35 μA of 8 MeV deuterons (GE PETtrace cyclotron) and ⁷¹As quantified by high purity germanium (HPGe) gamma spectroscopy. Use IAEA - Nuclear Data Sheet to monitor the ⁷⁰Ge(<i>d</i>,<i>n</i>)⁷¹As cross section for theoretical physical yield calculation. ⁷⁰Ge(<i>d</i>,<i>n</i>)⁷¹As excitation function will be measured via stacked-foil activation method Stacks containing two target foils (0.41±0.02 μm ^{pat}Ge on ¹⁰/₁Ce on ¹⁰/₁Ce	a b $\int_{a_{170}} \int_{a_{170}} \int_{a_{170}}$	Figure 2: (a) The dimension of custom foil stack holding frame (b) The vertical view of the foil stack show the stacking order of each foil and the arrows	The ⁷⁰ Ge(d,n) ⁷¹ As physical production yield showed inconsistency with theoretical yield, which motivates measurement of the cross section. The cross section measurement at Notre Dame will be performed in August 2023.
Meitner-Auger-electron- (MAe–) emitter ¹¹⁹ Sb. Our previous work reported new production and isolation techniques for the positron-emitter ⁷¹ As. However, our measured yield of ⁷¹ As does not	25.4 μ m Kapton, Astral Technology Unlimited, Inc), a beam monitor foil (15 μ m ^{nat} Ni, Goodfellow Cambridge Ltd), and an energy degrader foil (50 μ m ^{nat} Al, Goodfellow Cambridge Ltd) will be assembled in custom aluminum frames (Figure 2).	C G G G G G G G G G G G G G G G G G G G	indicate incident direction of deuteron (c) An assembled foil stack frame.	Acknowledgments
agree well with the theoretical physical yield computed from ${}^{70}\text{Ge}(d,n){}^{71}\text{As}$ cross section measurement performed by K.Otozai et al. [6].	• Use ^{nat} Ni (d,x) ⁶¹ Cu or ⁵⁶ Co to monitor beam intensity [7] (Figure 3.).	Kapton Ni Al Ge Kapton		This research is supported by the Horizon-Broadening

Therefore, we propose a new measurement of the ⁷⁰Ge(d,n)⁷¹As cross section at the Notre Dame Nuclear Science Laboratory.

As 71	As 72	As 73	As 74	As 75	As 76	As 77	As 78
65.30 n 3 ⁺ 0.8 7175, 1095	26.0 h β ⁺ 2.5, 3.3 γ 834, 630	80.3 d ε no β ⁺ γ 53 ε ⁻	^ε ^{β+} 0.9, 1.5 ^{β-} 1.4 ^γ 596, 635	σ 4.0	26.24 Π β 3.0 γ 559, 657 1216, ε	38.79 Π β ⁻ 0.7 γ 239, 521 250 g	90.7 m β ⁻ 4.4 γ 614, 695 1309
Ge 70 20.52	Ge 71 11.43 d	Ge 72 27.45	Ge 73 7.76	Ge 74 36.52	Ge 75 47.7 s 82.78 m	Ge 76 7.75	Ge 77 53.7 s 11.211 h
5 3.0	ε no γ	σ 0.9	σ 15	σ 0.14 + 0.28	IT 140 e ⁻ , γ (62) β ⁻ γ (136) β ⁻ 1.2 γ 265 199	1.5·10 ² a 2β ⁻ σ 0.09 + 0.06	$\begin{array}{c} \beta^{-} 2.9 \\ \gamma 216 \\ \gamma 16.0 \\ \gamma 216, 416 \end{array} \\ \beta^{-} 2.1 \\ 2.5 \\ \gamma 264, 211 \\ 216, 416 \end{array}$

Figure 1: Section of the chart of the nuclides showing the isotopes of germanium and arsenic. Nuclides in black are stable, red decay by β +/ec, and blue decay by β -.

- Identical foil stacks, shown in Figure 2c, are planned for irradiation at incident deuteron energies of 4, 7, 8 and 10 MeV with a HV FN type Pelletron tandem accelerator in August 2023.
 - **The energy of deuterons** in each foil were estimated based on SRIM ion stopping range calculations [8].
- ⁷¹As, ⁶¹Cu, and ⁵⁶Co will be characterized by HPGe gamma spectroscopy measurements.
- The cross-section will be calculated by **the activation equation** (eq 1, where *I* is the number of incident particles per unit time, *n* is the target nuclei per unit volume, *x* is the target thickness and σ is the cross section).

 $A(t) = R(1 - e^{-\lambda t}) \text{ and } R = Inx\sigma$

Eq 1: The activation equation



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Thick target irradiation

- The thick Ge_(m) targets (fully and not fully covered) are shown in *Figure 4*.
- After **deuteron irradiation**, Ge_(m) coin-type targets survived well (*Figure 3c*) with ⁷¹As radioarsenic purity >99%.
- The **physical yield** is shown in *Table 1* with the maximum compared with the theoretical physical yield based on calculations using K.Otozai group data [11].
- The experimental physical yield (Table 1) from thick ⁷⁰Ge_(m)

Thin foil cross section measurement

Material	thickness (µm)	Energy (MeV)	Activity (kBq)
			⁷¹ As
	_	10.0	2.10
		9.5	2.23
		8.2	2822.50

- The average deuteron energy, and expected ⁷¹As, ⁶¹Cu, and ⁵⁶Co activities [6,7] in each target foil (Table 2) and beam monitor foil (Table 3) after a 4 h, 0.1 µA irradiation.
- The ⁷⁰Ge(d,n)⁷¹As activation function and planned incident deuteron energies are shown in **Figure 5**.

⁷⁰Ge(d,x)⁷¹As

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coin targets showed inconsistency with the predicted physical yield (6.3 MBq $\cdot\mu$ A⁻¹ \cdot h⁻¹).

a	
	Figure 4: The $Ge_{(m)}$ target a) fully covered Ge(m) target and b) 79% covered target c) irradiated $Ge_{(m)}$ target
imated Ge mass Ge	e Experimental Theoretica

⁷¹ As eld n h-1)	Theoretical ⁷¹ physical yiel (MBq⋅µA-1⋅h-	Experimental ⁷¹ As physical (MBq·µA-1·h-1)	Ge thickness (µm)	Ge mass (mg)	Estimated coverage (%)
2		6.1 ± 0.1	285 ± 22.5	100.1 ± 0.1	100
2	- 6.20	5.91 ± 0.04	152 ± 6	68.8 ± 0.2	100
Z	- 0.29	5 ± 1	150 ± 30	87.4 ± 5.2	78 ± 7
Z		4.1 ± 0.5	280 ± 50	69.1 ± 0.5	79 ± 8

Table 1: Cyclotron yields at 8 MeV from coin-type ⁷⁰Ge targets

Ge		0.8	2.49
	0.4	7.6	2.44
	0.4	6.8	2.25
		5.8	1.64
		5.5	1.41
		4.2	0.45
		2.2	0.01

Table 2: The energy of deuteron for ^{nat}Ge foil and the calculated activity for $^{nat}Ge(d,x)^{71}As$.

Material	thickness (µm)	Energy (MeV)	Activity (kBq)		
			⁶¹ Cu	⁵⁶ Co	
Ni	-	9.4	2822.50	4.25	
		8.9	3144.22	4.13	
	15	7.3	3545.18	3.25	
		6.0	3028.43	2.26	
		4.5	2125.21	1.17	
Table 3: The energy of deuteron for ^{nat} Ni foil and the calculated activity for ^{nat} Ni(d,x) ⁶¹ Cu and ^{nat} Ni(d,x) ⁵⁶ Co					



deuteron energy

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